



# **GCSE Chemistry**

## **Fractional Distillation**

### **Question Paper**

**Time available: 75 minutes**

**Marks available: 71 marks**



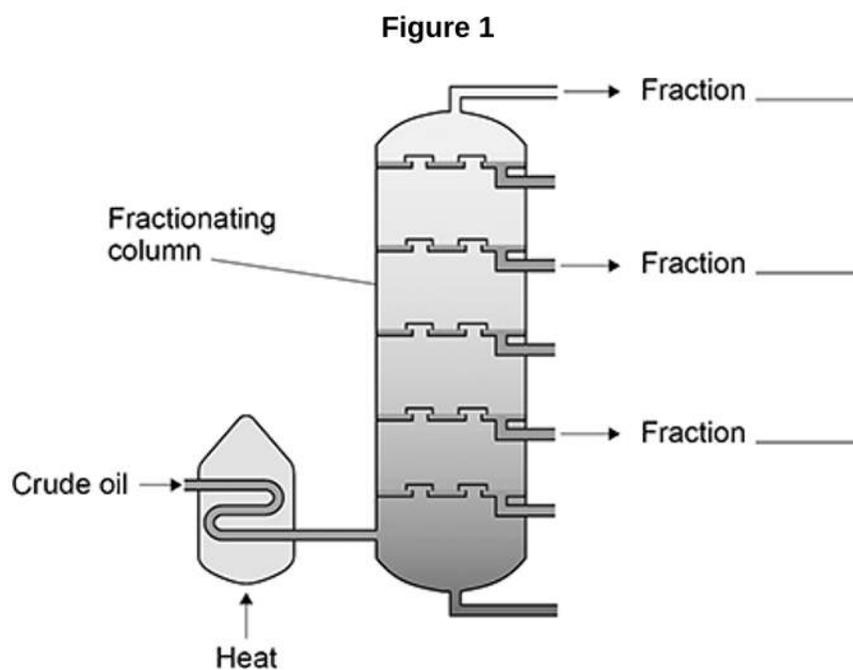
1. This question is about hydrocarbons in crude oil.

(a) **Table 1** shows information about three fractions obtained from crude oil.

**Table 1**

Fraction	Boiling point range in °C
A	200–300
B	100–150
C	Below 30

**Figure 1** shows the fractionating column used to separate fractions **A**, **B** and **C**.



The temperature of the fractionating column is:

- 30 °C at the top
- 400 °C at the bottom.

Complete **Figure 1** to show where fractions **A**, **B** and **C** are collected.

(1)



(b) **Table 2** shows information about three fractions obtained from crude oil.

**Table 2**

Fraction	Range of number of carbon atoms in each molecule
Petrol	5–12
Diesel oil	15–19
Heavy fuel oil	20–40

Complete the sentences.

Choose answers from the box.

<b>lower</b>	<b>the same</b>	<b>higher</b>
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Compared to petrol, the viscosity of heavy fuel oil is \_\_\_\_\_.

Compared to petrol, the flammability of diesel oil is \_\_\_\_\_.

(2)

**Table 3** shows the percentage of two fractions obtained from two different sources of crude oil.

**Table 3**

Source	Percentage (%) of fraction	
	Kerosene	Heavy fuel oil
<b>J</b>	13	30
<b>K</b>	4	44



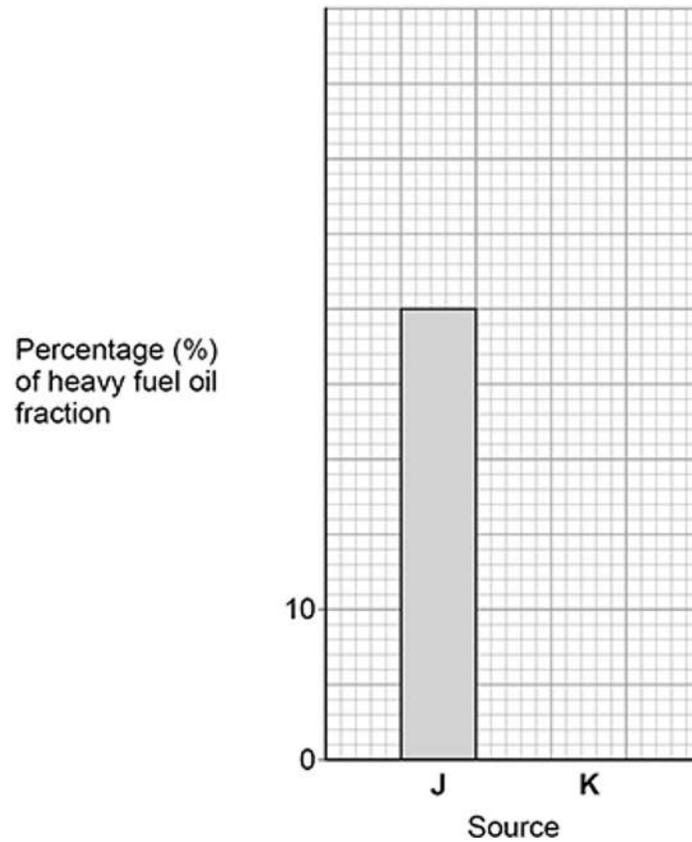
(c) Complete **Figure 2**.

You should:

- complete the y-axis scale
- plot the percentage of the heavy fuel oil fraction obtained from source **K**.

Use **Table 3**.

**Figure 2**



(2)

(d) Kerosene is in higher demand than heavy fuel oil.

Suggest why crude oil from source **J** is in higher demand than crude oil from source **K**.

Use **Table 3**.

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(1)



Large hydrocarbon molecules can be cracked to produce smaller hydrocarbon molecules including alkanes.

(e) Which **two** of the following can be used to crack large hydrocarbon molecules?

Tick (✓) **two** boxes.

A catalyst

A fertiliser

Air

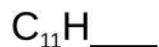
Ozone

Steam

(2)

(f) Alkanes have the general formula  $C_nH_{2n+2}$

Complete the formula of the alkane molecule containing 11 carbon atoms.



(1)

(g)  $C_2H_6$  is an alkane.

Which type of bond is found in a  $C_2H_6$  molecule?

Tick (✓) **one** box.

A double bond between two carbon atoms.

A double bond between two hydrogen atoms.

A single bond between two carbon atoms.

A single bond between two hydrogen atoms.



(h) Which **two** substances are produced when alkanes completely combust?

Tick (✓) **two** boxes.

Carbon

Carbon dioxide

Carbon monoxide

Hydrogen

Water

(2)  
(Total 12 marks)

2.

This question is about the fractions obtained from crude oil.

(a) Crude oil is separated into fractions by fractional distillation.

The fractions obtained from crude oil include:

- lubricating oil
- naphtha
- petroleum gases.

**Table 1** shows the boiling point range of these fractions.



**Table 1**

<b>Fraction</b>	<b>Boiling point range in °C</b>
Lubricating oil	300–350
Naphtha	90–200
Petroleum gases	< 25

Explain how these fractions are obtained from crude oil by fractional distillation.

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**(4)**



- (b) Fractions from crude oil can be processed to produce feedstock for the petrochemical industry.

Which **two** are useful materials produced from this feedstock?

Tick (✓) **two** boxes.

Alloys

Ceramics

Detergents

Fertilisers

Solvents

(2)

Another fraction obtained from crude oil is petrol.

- (c) Petrol contains a hydrocarbon with the formula  $C_9H_{20}$

Complete the equation for the complete combustion of  $C_9H_{20}$

You should balance the equation.



(2)

- (d) Petrol obtained from crude oil contains sulfur impurities.

Explain why sulfur impurities are removed before petrol is burned in car engines.

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(2)

- (e) **Table 2** shows information about two more fractions obtained from crude oil.



**Table 2**

<b>Fraction</b>	<b>Range of number of carbon atoms in each molecule</b>
Kerosene	11–15
Heavy fuel oil	20–40

A student predicted that heavy fuel oil is more viscous than kerosene.

The student's prediction was correct.

Justify the student's prediction.

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**(2)**

The heavy fuel oil fraction can be processed to produce smaller hydrocarbon molecules.

(f) Name the process which produces smaller hydrocarbon molecules from heavy fuel oil.

Give the conditions used in this process.

Name of process \_\_\_\_\_

Conditions \_\_\_\_\_

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**(3)**



- (g) Hydrocarbon molecules containing seven and eight carbon atoms can be produced when heavy fuel oil is processed.

Which pair of hydrocarbon molecules would **both** turn bromine water colourless?

Tick (✓) **one** box.

$C_7H_{14}$  and  $C_8H_{16}$

$C_7H_{14}$  and  $C_8H_{18}$

$C_7H_{16}$  and  $C_8H_{16}$

$C_7H_{16}$  and  $C_8H_{18}$

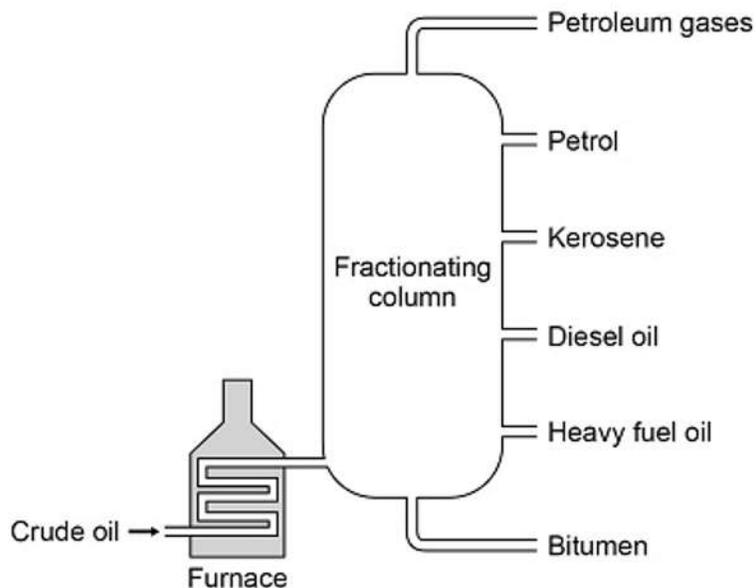
(1)  
(Total 16 marks)



3.

This question is about crude oil and hydrocarbons.

The figure below shows a fractionating column used to separate crude oil into fractions.



The following table gives information about some of the fractions.

Fraction	Boiling point range in °C
Petroleum gases	Below 30
Petrol	40-110
Kerosene	180-260
Diesel oil	260-320
Heavy fuel oil	320-400
Bitumen	400-450

(a) Suggest a suitable temperature for the furnace in the figure.

\_\_\_\_\_ °C

(1)



- (b) Explain why diesel oil collects above heavy fuel oil but below kerosene in the fractionating column.

Use the table above.

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(2)

- (c) Suggest **two** reasons why bitumen is **not** used as a fuel.

1 \_\_\_\_\_

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2 \_\_\_\_\_

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(2)

- (d) Petrol contains mainly alkanes.

Which of the following compounds is an alkane?

Tick (✓) **one** box.



(1)



Large hydrocarbon molecules in the diesel oil fraction are cracked to produce smaller hydrocarbon molecules.

- (e) Describe the conditions needed to crack hydrocarbon molecules from the diesel oil fraction.

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(2)

- (f) Explain why large hydrocarbon molecules in the diesel oil fraction are cracked to produce smaller hydrocarbon molecules.

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(2)

- (g) Complete the equation for the cracking of  $C_{15}H_{32}$



(1)

(Total 11 marks)

4.

This question is about alkenes and crude oil.

- (a) Pentene is an alkene molecule containing five carbon atoms.

Complete the formula for pentene.



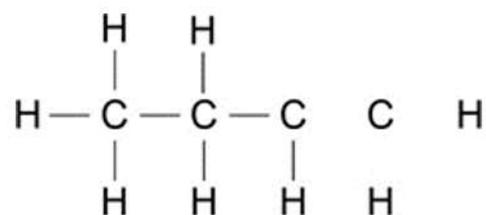
(1)



(b) Butene is an alkene molecule containing four carbon atoms.

The diagram shows all of the atoms and some of the bonds in the displayed formula for butene.

Complete the displayed formula by adding the remaining bonds.



(1)

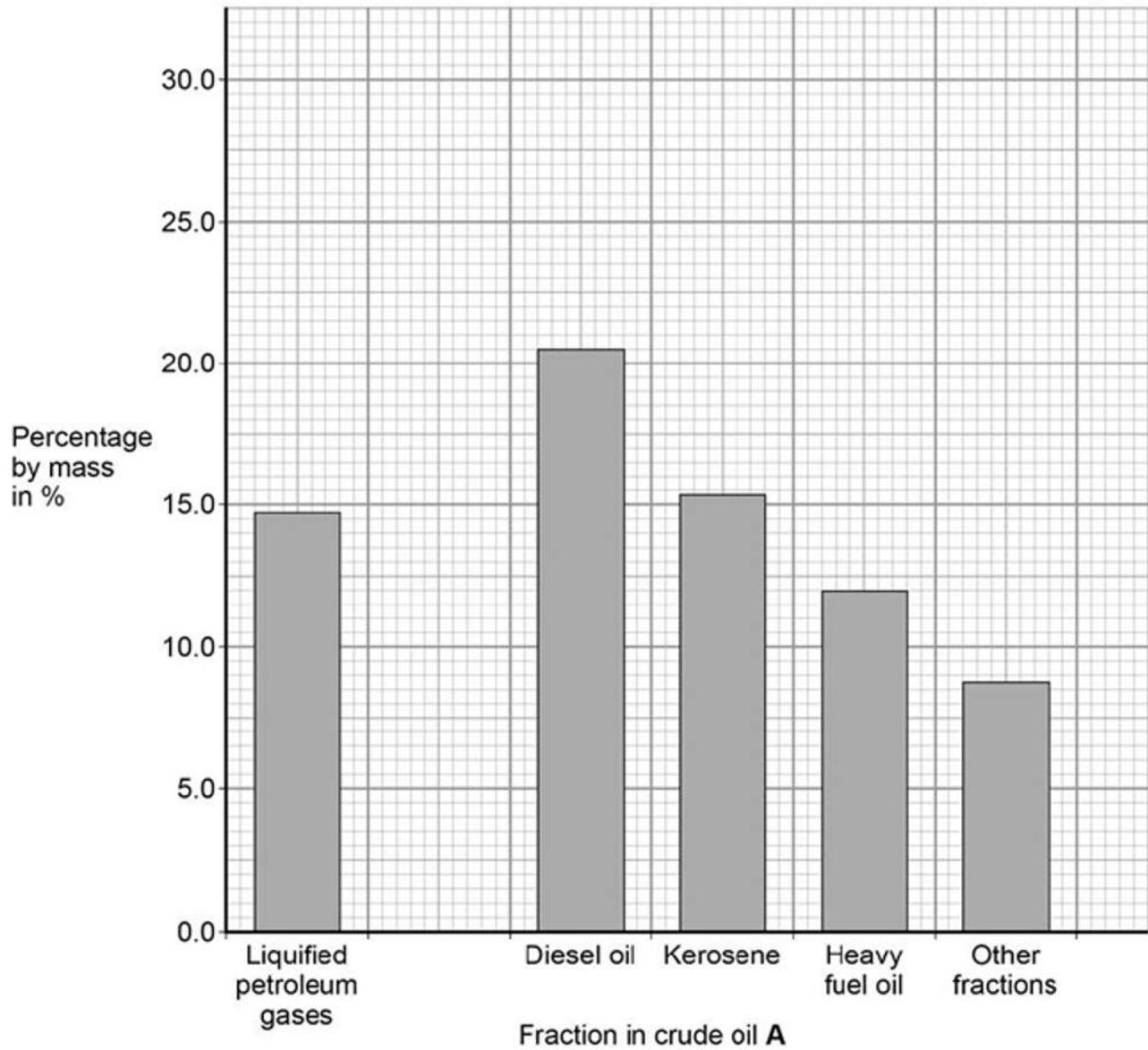
Pentene and butene are produced from crude oil.

The table shows the percentages of different fractions in two samples of crude oil.

Fraction	Percentages by mass in %	
	Crude oil A	Crude oil B
Liquefied petroleum gases	14.7	7.1
Petrol	28.6	11.1
Diesel oil	20.5	17.2
Kerosene	15.4	38.5
Heavy fuel oil	12.0	16.0
Other fractions	8.8	10.1



The graph shows the percentages of different fractions in crude oil **A**.



(c) Plot the data for petrol in the table above on the graph.

(1)



(d) What mass of crude oil **A** is needed to obtain 12 tonnes of heavy fuel oil?

Use the table above.

10 tonnes	<input type="checkbox"/>
100 tonnes	<input type="checkbox"/>
1000 tonnes	<input type="checkbox"/>
10 000 tonnes	<input type="checkbox"/>

(1)

(e) Calculate the total mass of car fuel that can be produced from 2000 kg of crude oil **B**.

Use the table above.

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Mass of car fuel = \_\_\_\_\_ kg

(3)

(f) Crude oil **B** is a better source of hydrocarbons for cracking than crude oil **A**.

Suggest why.

Use the table above.

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(1)

(g) Alkenes are obtained from crude oil using fractional distillation followed by cracking.

Explain how alkenes are produced using fractional distillation followed by cracking.

(6)

(Total 14 marks)



5.

Alkanes are hydrocarbons found in crude oil.

(a) (i) Complete the sentence.

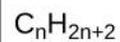
Hydrocarbons contain the elements \_\_\_\_\_ and \_\_\_\_\_ only.

(1)

(ii) Ethane is an alkane with the formula  $C_2H_6$

Draw a ring around the correct answer to complete the sentence.

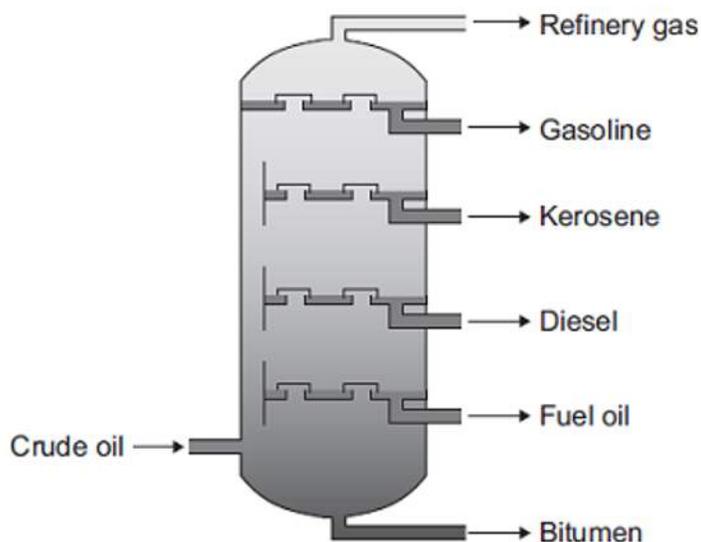
Alkanes are hydrocarbons with the general formula



(1)



(b) Crude oil is separated into useful fractions by fractional distillation.



Describe and explain how crude oil is separated into fractions by fractional distillation.

Use the diagram to help you answer the question.

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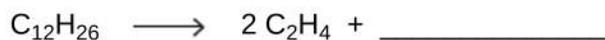
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(4)

(c) Dodecane ( $C_{12}H_{26}$ ) from crude oil is cracked to produce ethene ( $C_2H_4$ ).

(i) Complete the equation for this reaction.



(1)

(ii) Give **two** conditions needed for cracking.

1. \_\_\_\_\_

2. \_\_\_\_\_

(2)

(Total 9 marks)



6.

Crude oil is a mixture of many different chemical compounds.

(a) Fuels, such as petrol (gasoline), can be produced from crude oil.

(i) Fuels react with oxygen to release energy.

Name the type of reaction that releases energy from a fuel.

\_\_\_\_\_

(1)

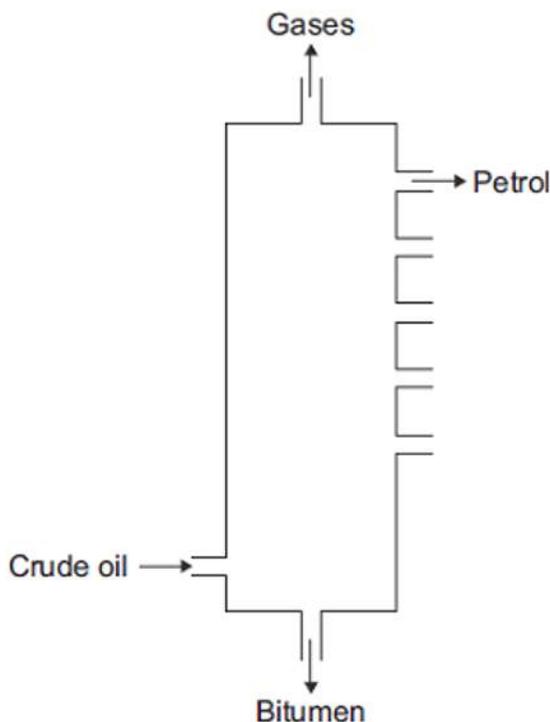
(ii) Fuels react with oxygen to produce carbon dioxide.  
The reaction of a fuel with oxygen can produce a different oxide of carbon.

Name this different oxide of carbon and explain why it is produced.

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

(2)

(b) Most of the compounds in crude oil are hydrocarbons.  
Hydrocarbons with the smallest molecules are very volatile.



*In this question you will be assessed on using good English, organising information clearly and using specialist terms where appropriate.*

Describe and explain how **petrol** is separated from the mixture of hydrocarbons in crude oil.

